Work Order ID Tuesday, June 08, 2010								***		Page 1
Item ID: D3876- Revision ID: Item Name: Protector	7 r - Aft Wall		Accept					Setup Star Stop	1 1 1 1 1 1 1 1	
Start Date: 6/8/2010 Required Date: 6/17/20 Reference:	0 Start Qty: 2.00			Cust Item II Customer:) ;			310]	*	1816 HB HB HB HBB
	s Plan:	Date: / O-(a-0)		Dat	te:]	Run Star Stop		
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr									
	FLOW WATER JET		0.00				12 10	<u>5-6-11</u>		
Waterjet FLOW CNC Waterjet	Memo 1-Cut as per Dwg Rev:_ Prog Rev:_ 2- Deburr if	Λ	0.00	8	જે ઉ	olo6,		2	6)
110	QC2= Inspect parts off n Memo	nachine FAI/FAIB	0.00				131	0-6-11		

120

Quality Control

QC8- Inspect parts - second check

Memo

Dart A	Aeros	pace	Ltd
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W/O:		WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No	•	PAR #:	Fault Cate	gory:	NC	R: Yes	No DQ	A:	Date:			
Resolution:						QA: N/C Closed: Date:						
NCR:			WORK ORD	ER NON-CONFO	RMANCE	(NCF	R)	, , , , , , , , , , , , , , , , , , , ,				
DATE	STEP	Description of NC	Corrective Action Section				Verific	ation	Approval	Approval		
	SIEP	Section A	Initial Chief Eng	Action Descript Chief Eng	ion 	Sign 8 Date		Section C	Chief Eng	QC Inspector		
				,								
,												
				•								

Work Order ID 59565

Tuesday, June 08, 2010 8:53:05 AM



Page 2

Item ID:

D3876-7

Accept

Setup Start

Stop



Revision ID:

Item Name:

Protector - Aft Wall

Start Date:

6/8/2010

Start Qty: 2.00

Required Date: 6/17/2010 Req'd Qty: 2.00



Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

QC:

Process Plan: _____

Date:

Date:__

Tooling: SPC (Y/N):

Set Up/

Date:

Date:

Tool # Plan

Run Start



Stop

Sequence ID/ **Work Center ID**

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location:____

Memo

Run Hours 0.00

Code Qty

Accept

Qty

Reject

Reject Insp. Stamp Number

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

0.00

Dart Aerospace	Ltd
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W/O:			WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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• • • • • • • • • • • • • • • • • • • •			44									
Part No	•	PAR #:	Fault Cate	jory:	_ NCR: Yes	No DQ	A :	Date: _				
Resolution:			Disposition	:	QA: N/C Closed: Date:							
NCR:		. ^	WORK ORDE	R NON-CONFORM	ANCE (NC	₹)						
DATE	STEP	Description of NC	Initial	·····	tion B		cation	Approval	Approval			
		Section A	Chief Eng	Action Description Chief Eng	Sign of Date		on C	Chief Eng	QC Inspector			
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-8.W												
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Picklist Print

Tuesday, June 08, 2010 8:53:09 AM

Work Order ID: 59565

Parent Item:

D3876-7

Parent Item Name:

Protector - Aft Wall

Comments:

IPP Rev:A 09-01-14 new issue DD verifyed by:EC



Start Date: 6/8/2010

114032

Required Date: 6/17/2010

Page 1

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	1,369.206	2.49	5.242105			
										3.2 12103	HB 10	D-6-11	1

GE PLASTICS LEXAN SHEET

Location Loc Qty Loc Code MAT 1369.2068 111710 64 112585 155.783 114032 1149.4238

W/O:		WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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	}											
Part No	•	PAR #:	Fault Cate	gory:	NCR: Ye	s No DG	A:	Date:				
	R	esolution:	Disposition	n:	QA: N/C Closed:				Date:			
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NO	R)						
DATE	STEP	Description of NC	Corrective Action Section B			Verif	ication	Approval	Approval			
	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sigr Da	Sec	tion C	Chief Eng	QC Inspector			
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	; ;											

DART AEROSPACE LTD	Work Order:	59565
Description: Protector Aft Wall	Part Number:	D3876-7
Inspection Dwg: D3876 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

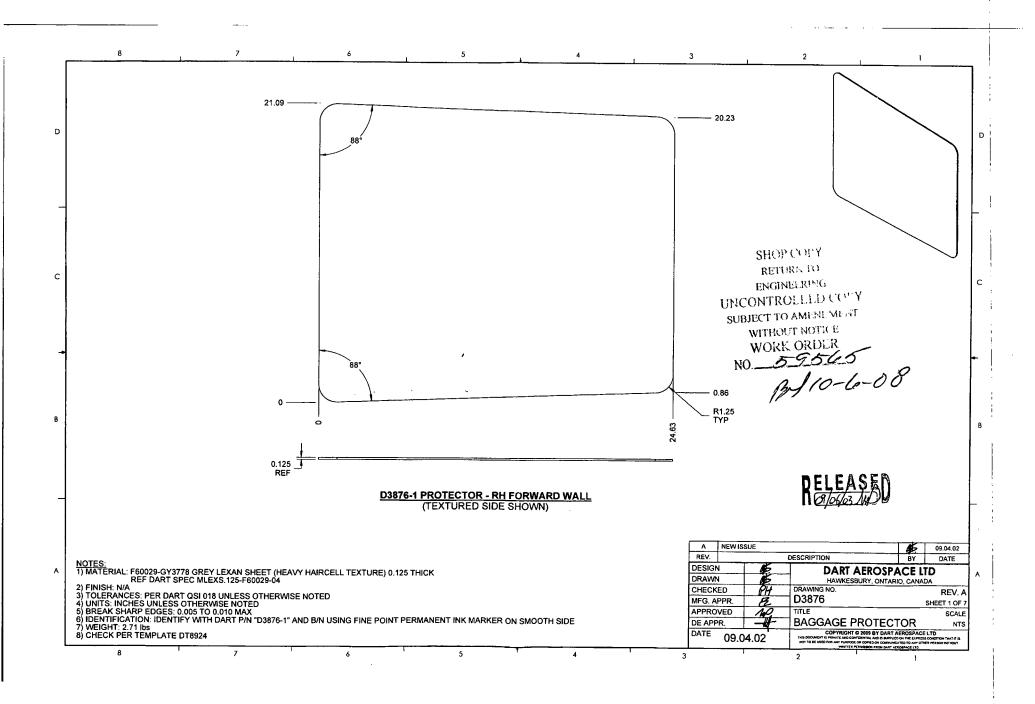
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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8.50	+/-0.030	8.50	i,			
15.37	+/-0.030	15.37	Æ			
17.00	+/-0.030	17.00	re			
0.27	+/-0.030	275	4			
1.90	+/-0.030	1,90	6			
18.24	+/-0.030	18.34	ナ			
19.87	+/-0.030	19.87	L			
20.14	+/-0.030	20.14	×			
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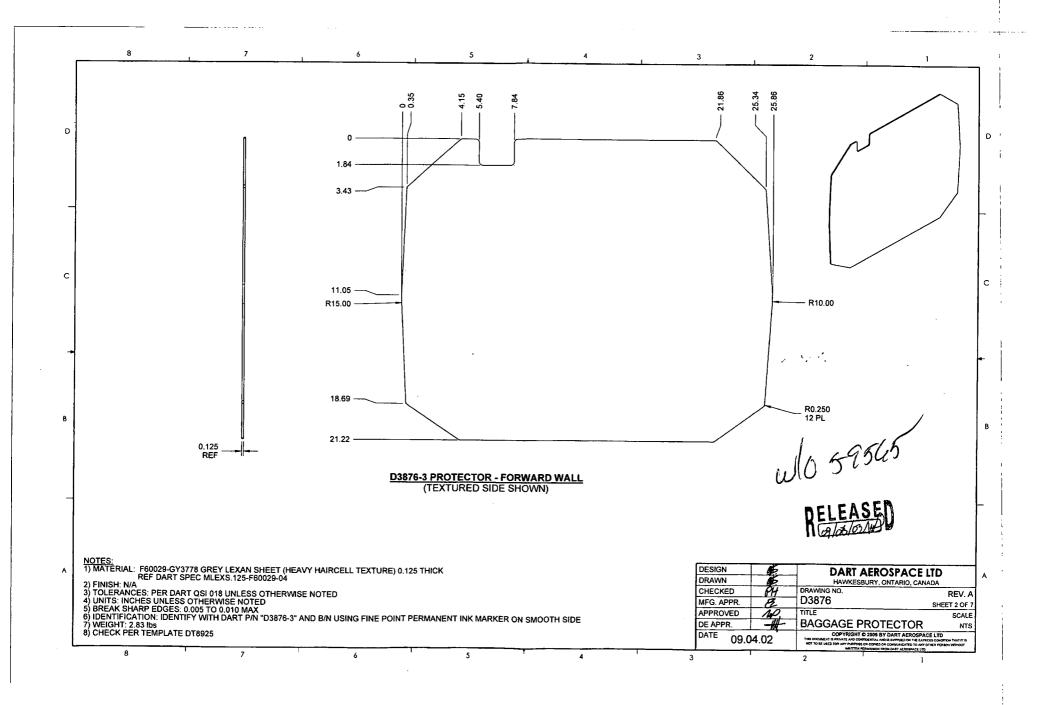
Measured by:	B	Audited by:	Prototype Approval:	N/A
Date:	10-6-11	Date: 10106/14	Date:	N/A

Rev	Date	Change	Revisedby	Approved
A	09.06.22	New Issue	KJ del	
				

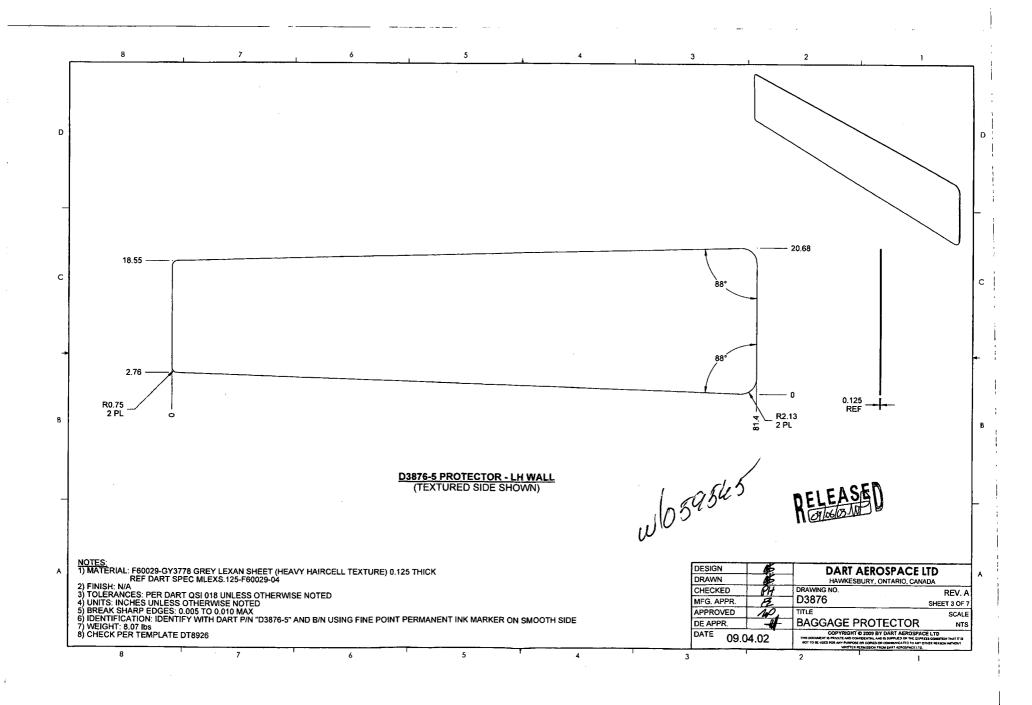
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Resolution:			Dispositio	n:	_ QA: N/C	Close	ed:		Date:			
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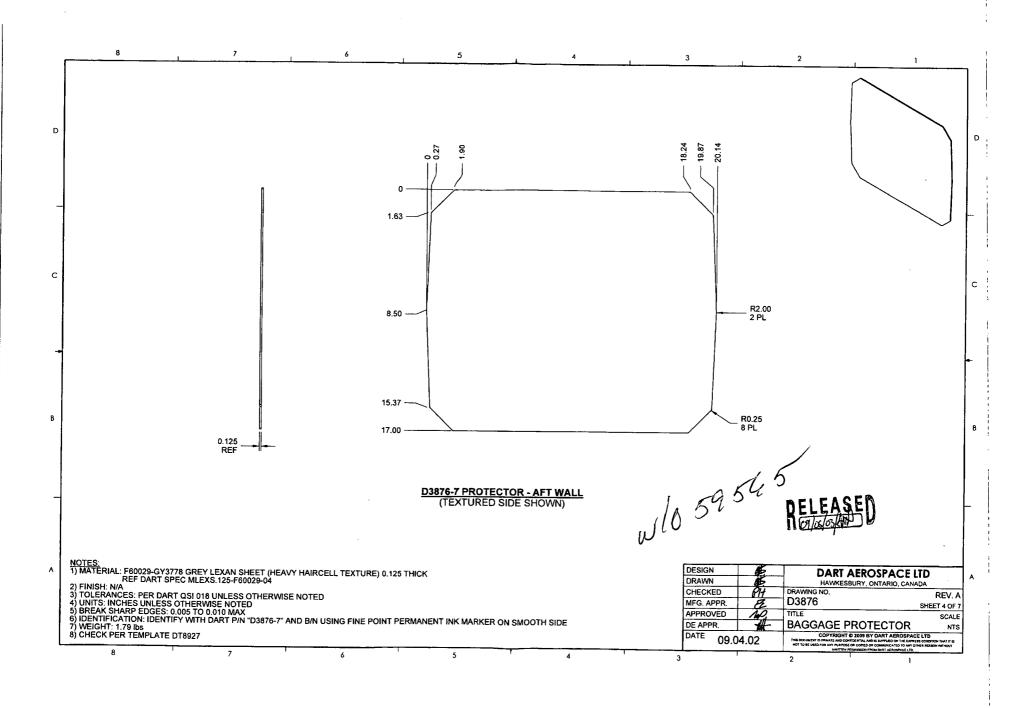
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Resolution:				Disposition: QA: N/C Closed: Date:					
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DATE	STEP	PRO	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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Part No	•	PAR #:	Fault Cate	gory:	NCF	R: Yes 1	No DQ	A:	Date:				
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NCR:			WORK ORDE	R NON-CONFORM	MANCE	(NCR)						
DATE	STEP	Description of NC	escription of NC Corrective Action			Section B			Approval	Approval			
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	1	Sign & Date		ion C	Chief Eng	QC Inspector			
													
													
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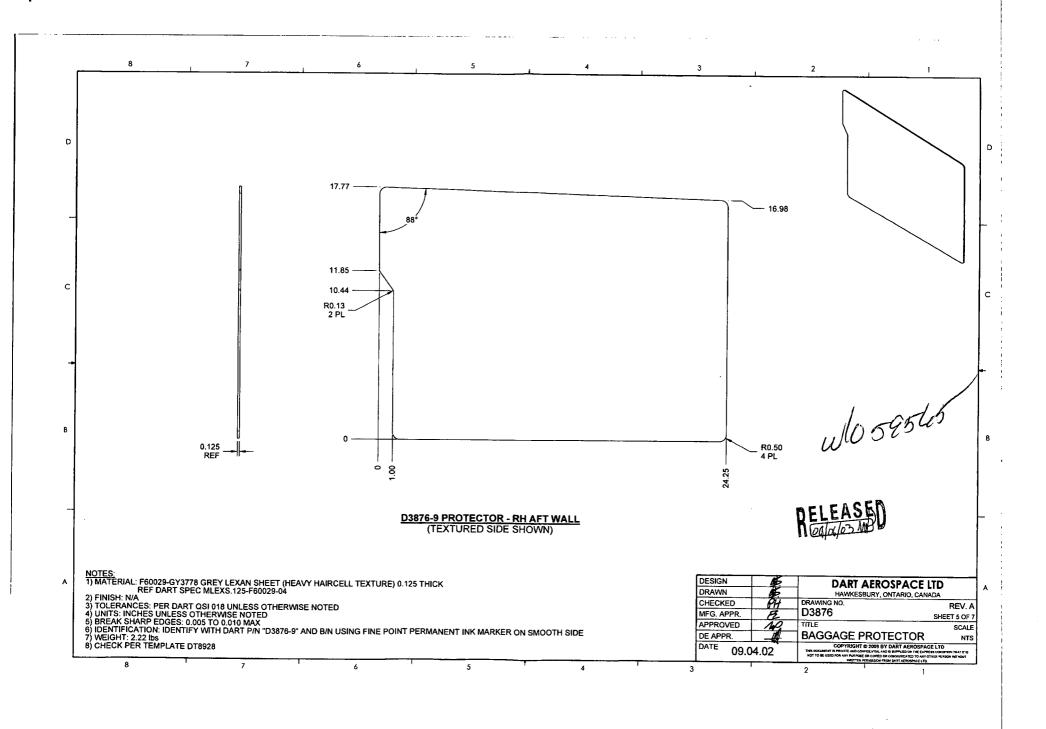


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NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCF	l)	***		
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date			Chief Eng	QC Inspector
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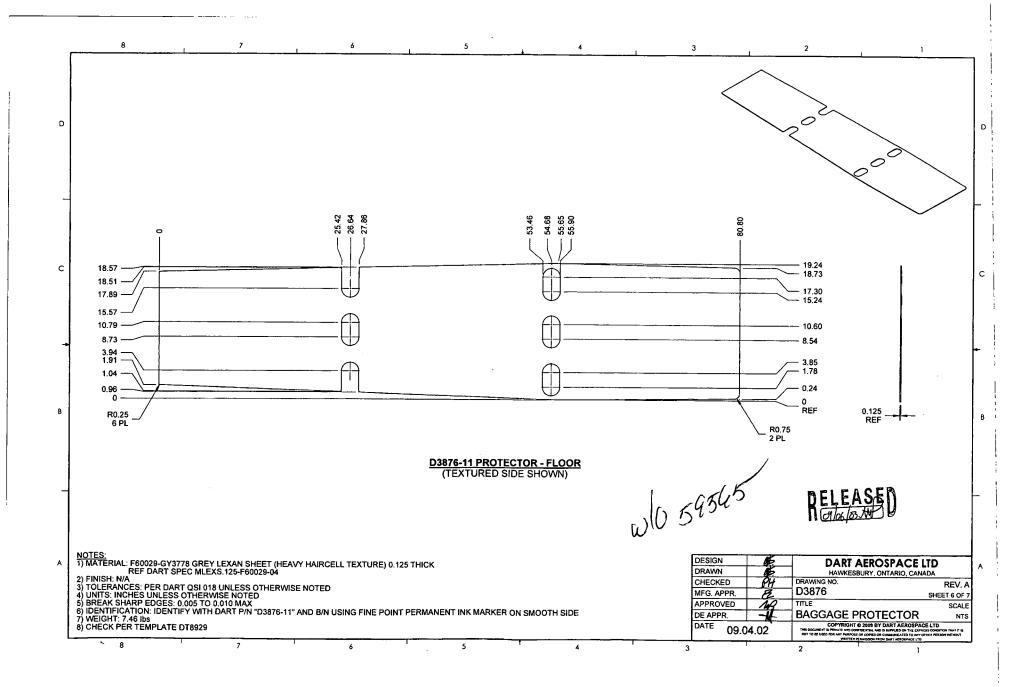
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W/O:		WORK ORDER CHANGES											
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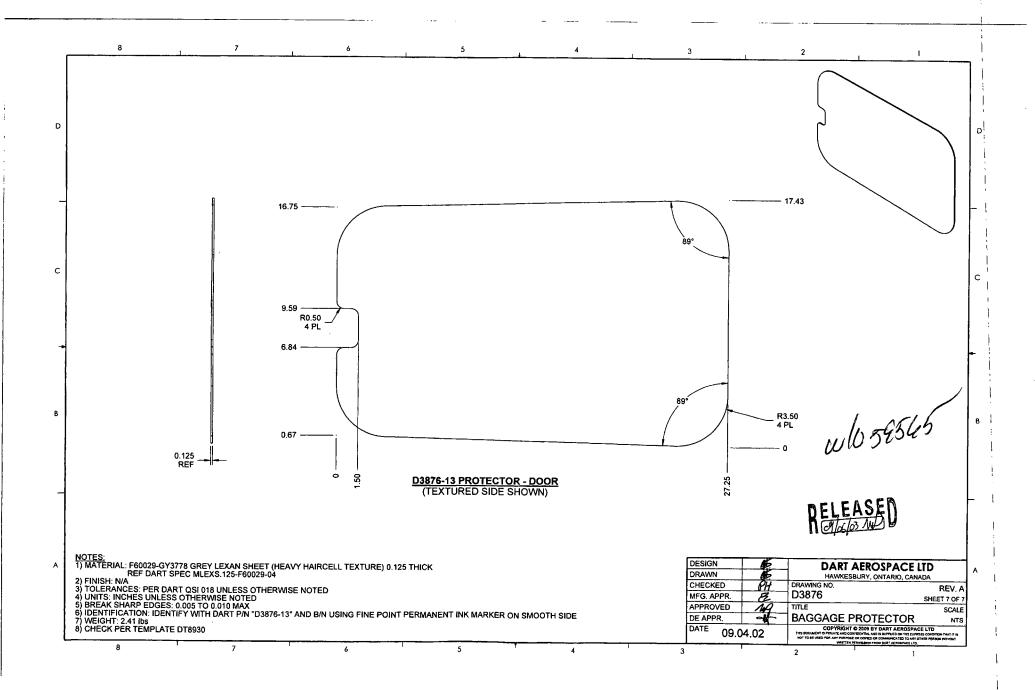


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Resolution:		solution:	Disposition	n:	QA: N/C Cld	sed:		Date: _				
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DATE	STEP	Description of NC Section A	Corrective Action Initial Action Descript		n B Sign &	Verification Section C		Approval	Approval			
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Part No	:	PAR #:	Fault Categ	jory:	NCR:	es N	o DQA:		_ Date: _	
Resolution:		Disposition	l:	QA: N/	C Clo	sed:		Date: _		
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DATE	STEP	Description of NC	Corrective Action		Section B		Verification		Approval	Approval
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W/O:		WORK ORDER CHANGES											
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	R	esolution:	Disposition	on:	QA: N/C Closed: Date:								
NCR:			WORK ORD	DER NON-CONFORM	ANCE	(NCR)							
DATE	0755	Description of NC		Corrective Action Sect	tion B		Verific	ation	Approval	Approval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector			
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